ECE 445

Senior Design Laboratory Design Document

Arduino-Powered Network Flow Visualization Toolbox

Team #17

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1 Introduction

1.1 Problem Statement

Many real-world systems involve flows over networks. Logistic systems, transportation networks, and the Internet are all carefully designed to meet the capacity and cost requirements. However, in algorithm courses, flow optimization problems can be hard to imagine. Students often struggle to quantitatively predict how each tune in the constraints will affect the optimal solution *using only intuition*.

Meanwhile, the existing tools for visualizing network flows are mainly software-based, e.g., the node flux and link capacity values are configured through a computer GUI, and the physical model simply displays the optimal flow. Having a *hardware-oriented* model can provide a more intuitive sense of "tuning" the network by assigning a knob to each parameter and a strip of LEDs to each link. Such a model also has the potential to *dynamically* visualize more complex scenarios in realistic flow management, such as the presence of routing hubs, congestion, and packet delay.

1.2 Solution Overview

Our team aims to build a *modular, reconfigurable* hardware emulator to visualize network flows under capacity constraints on links. Each node can be configured as a source, a sink, or a "transfer station" that holds zero flux. Solutions will be computed using an embedded Arduino microcontroller. This toolset will provide an intuitive visual aid and facilitate the understanding of flow algorithms in a classroom setting, especially where the network in discussion is inherently *dynamic* (e.g., routing packets in the Internet).

In our third iteration of interface design, we have moved from either direct access from Arduino or a MUX-driven protocol, and instead opted for a more flexible peer-to-peer (P2P) communication model where only one node maintains a direct I2C connection with the Arduino.

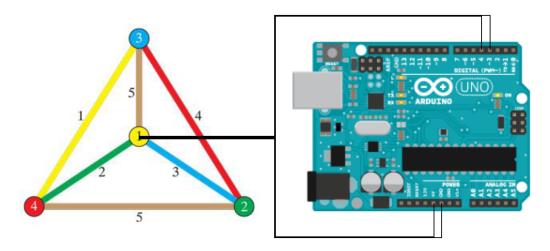


Figure 1: Pictorial representation of the physical model.

Specifically, in the final layout, we plan to simulate a simple yet realistic network topology with "forwarding hubs," incorporating 6 nodes and 9 links in total.

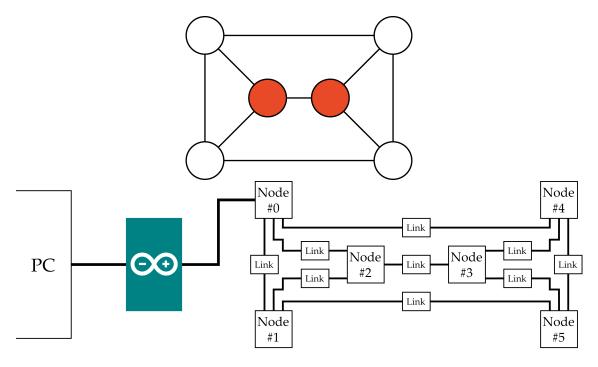


Figure 2: The network topology (top) and connection layout (bottom).

Meanwhile, we are making several assumptions that simplify the problem:

- This is a small-scale network with *a maximum of* 6 nodes and up to 4 links per node that is, if the network is ever to be reconfigured.
- The nodes don't have buffers and is able to respond instantaneously to changes in capacity constraints.
- All links are bidirectional, and both directions have the same capacity.

1.3 High-Level Requirements

- The physical model should be modular, i.e., each node has a number of "slots" reserved for installing new links. We aim to serve 6 partially connected nodes.
- The Arduino software should communicate with all nodes and pipes and update the flows in real-time (within 500ms) in response to changes in setup.
- The algorithm should handle and report edge cases such as a network with zero or multiple feasible flows.

2 Design

In our physical model, a complex network is abstracted into a series of pipes, representing the communication **links** characterized by their designated capacities ("link capacity"). The embedded LEDs depict the dynamic flow ("link flux") of data packets coursing through the network.

Each **node** within this network, also represented by a dedicated PCB, is equipped with a manually adjustable knob that specifies the "node flux", offering the flexibility to characterize each node as a source with outgoing flow, a sink with incoming flow, or a neutral transfer station with no net flow. This modular approach underpins the system's design, ensuring adaptability and ease of modification as the network model evolves.

The transition to the STM32 microcontroller platform on each PCB has substantially increased the system's capabilities. Tasked with collecting network configuration, the microcontroller reads from the knobs (potentiometers) and forwards the network's adjacency matrix to the next neighbor.

The embedded Arduino board implements the Ford-Fulkerson algorithm that efficiently computes network flows while considering all constraints (node flux and link capacity). A software GUI displays the solution alongside the physical model due to limited space (number of LEDs and pins for interconnection) in each node and link.

2.1 Intermodular Protocol

The following diagram details the interface between the Arduino controller, the node PCBs, and the link PCBs. The links are *not* directly connected to Arduino, and thus the capacity values configured by the knobs must be passed indirectly through the nodes.

We used to incorporate a MUX as an extra layer of abstraction to account for the limited number of I/O pins on Arduino, but soon switched to a P2P protocol for simplicity and scalability. As a result, all the following signals are abstract values within the serial package sent over the I2C bus, and does not correspond to actual voltage levels in parallel.

Each signal functions as follows.

- read: master-to-slave flag to read node flux or link capacity
- write: master-to-slave flag to set link flux
- resp: slave-to-master flag to acknowledge the completion of read/write
- sel[3]: Arduino-to-MUX "select" signal of the operation target among 6 nodes
- act[3]: MUX-to-Arduino "active" signal of the message source among 6 nodes
- cmd[2]: master-to-slave "command" signal to specify the nature of a read/write operation (00, 01, 10 for accessing one of 3 links, 11 for accessing the node itself)
- wdata[8]: master-to-slave data bus (signed 8-bit int) for link flux
- rdata[8]: slave-to-master data bus (signed 8-bit int) for node flux or link capacity

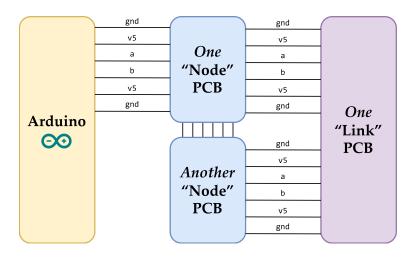


Figure 3: Intermodular communication interface signals.

The following signal flow reads the node flux of Node 0.

- Arduino to MUX: read, sel Node 0, cmd NODE
- MUX to Node 0: read, cmd NODE
- Node 0 to MUX: resp, rdata flux
- MUX to Arduino: resp, act Node 0, rdata flux

The following signal flow reads the link capacity between Nodes 0 and 1, given that Link 1-2 is connected to Port A of Node 0. Note that we initially don't know what's on the other side, thus a Link PCB receives command from a port and responses to the other port.

- Arduino to MUX: read, sel Node 0, cmd LINKA
- MUX to Node 0: read, cmd LINKA
- Node 0 to Link 0-1: read
- Link 0-1 to Node 1: resp, rdata cap
- Node 1 to MUX: resp, rdata cap
- MUX to Arduino: resp, act Node 1, rdata cap

The following signal flow writes the link flux between Nodes 0 and 1. Note that never "write" a node flux, since this is a hard requirement failing which should produce an error message on the GUI.

- Arduino to MUX: write, sel Node 0, cmd LINKA, wdata flux
- MUX to Node 0: write, cmd LINKA, wdata flux
- Node 0 to Link 0-1: write, wdata flux
- Link 0-1 to Node 1: resp
- Node 1 to MUX: resp
- MUX to Arduino: resp, act Node 1

2.2 "Node" PCBs

We now investigate the circuit components and finite-state machine design in the modules, except for the ready-made Arduino controller which is primarily concerned with the software subsystem. Circuit diagrams are also provided wherever necessary.

Each node is a customized PCB board that includes

- one 8-bit **register** that stores the node flux flux, i.e., the amount of simulated flow (for sources) originating from or (for sinks) terminating at the node,
- one **knob** that adjusts flux,
- four digits of **7-segment display** that indicates flux (-127 to 127),
- one group of node-to-MUX interface mux_* (as specified in Section 2.1),
- three groups of node-to-link interfaces linka_*, linkb_*, linkc_*, and
- one **microcontroller** that implements a FSM and drives the display and signals.

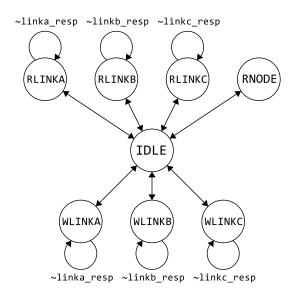


Figure 4: FSM state transition diagram for the Node PCB.

The conditions of unlabelled transitions to/from IDLE are specified as follows.

- IDLE \rightarrow RLINKA: mux_read AND mux_cmd == LINKA (00)
- IDLE \rightarrow RLINKB: mux_read AND mux_cmd == LINKB (01)
- IDLE \rightarrow RLINKC: mux read AND mux cmd == LINKC (10)
- IDLE \rightarrow RNODE : mux_read AND mux_cmd == NODE (11)
- IDLE \rightarrow WLINKA: mux_write AND mux_cmd == LINKA (00)
- IDLE \rightarrow WLINKB: mux write AND mux cmd == LINKB (01)
- IDLE → WLINKC: mux_write AND mux_cmd == LINKC (10)
- RLINKA \rightarrow IDLE, WLINKA \rightarrow IDLE: linka_resp
- RLINKB \rightarrow IDLE, WLINKB \rightarrow IDLE: linkb_resp

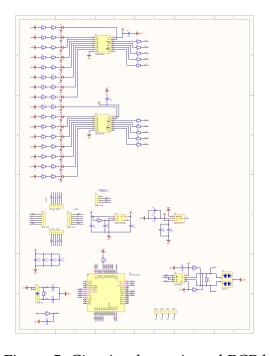
- RLINKC \rightarrow IDLE, WLINKC \rightarrow IDLE: linkc_resp
- RNODE \rightarrow IDLE: Unconditional

State	Encoding	Signals
RLINKA	000	linka_read
RLINKB	001	linkb_read
RLINKC	010	linkc_read
RNODE	011	<pre>mux_resp,mux_rdata = flux</pre>
WLINKA	100	linka_write,linka_wdata = mux_wdata
WLINKB	101	linkb_write,linkb_wdata = mux_wdata
WLINKC	110	linkc_write,linkc_wdata = mux_wdata
IDLE	111	None

Table 1: FSM state actions for the Node PCB.

The Node PCB forms a critical part of our toolbox, serving as the visualization point for network traffic at each node within the system. Central to the Node PCB is the integration of the 74hc595 series shift registers. These components enable the expansion of output ports through serial-to-parallel conversion, allowing the microcontroller to control a larger array of LEDs while utilizing fewer I/O pins.

In the schematic, the connection of resistors R1 to R22 in series with the LEDs facilitates the display of network traffic flow. Each resistor-LED pair acts as an individual indicator. The binary states managed by the shift register correspond to the on or off states of the LEDs, effectively demonstrating the flow through each node.



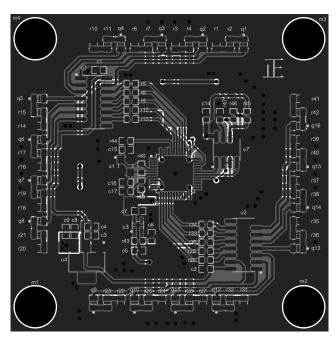


Figure 5: Circuit schematic and PCB layout for the nodes. *Note the four sets of interfaces.*

2.3 "Link" PCBs

We considered treating the links as mere LED strips and leave all capacity configurations to the node PCBs, but this appears counterintuitive and would require a complex communication protocol to set up the network topology. Therefore, each link is also a customized PCB board that includes

- two 8-bit registers that stores the link capacity cap and the actual link flux flux,
- one **knob** that adjusts cap,
- three digits of **7-segment display** that indicates cap (0 to 127),
- a string of ten LEDs that shows flux (10% capacity used per LED),
- two groups of link-to-node interfaces node0_*, node1_*, and
- one **microcontroller** that implements a FSM and drives the display and signals.

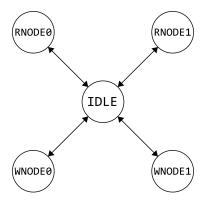


Figure 6: FSM state transition diagram for the Link PCB.

The conditions of unlabelled transitions to/from IDLE are specified as follows.

- IDLE \rightarrow RNODE0: node0 read
- IDLE \rightarrow RNODE1: node1 read
- IDLE \rightarrow WNODE0: node0_write
- IDLE \rightarrow WNODE1: node1_write
- RNODE0, RNODE1, WNODE0, WNODE1 \rightarrow IDLE: Unconditional

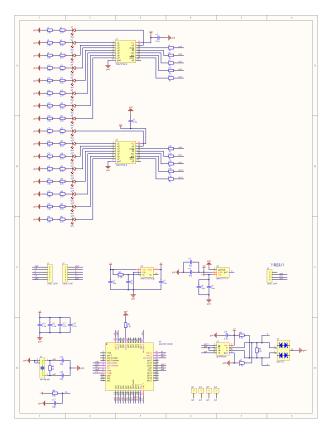
State	Encoding	Signals
RNODE0	000	<pre>node1_resp, node1_rdata = cap</pre>
RNODE1	001	node0_resp,node0_rdata = cap
WNODE0	100	nodel_resp
WNODE1	101	node0_resp
IDLE	111	None

Table 2: FSM state actions for the Link PCB.

The Link PCBs function as conduits for demonstrating the flow of data between nodes, with LED arrays illustrating the link status and activity within the network.

In the detailed schematic provided, the 74hc595 shift registers are used to control arrays of LEDs, each corresponding to a particular link state, illuminated to represent the presence of data flow. The shift registers enable the control of multiple LEDs while minimizing the GPIO usage of the controlling microcontroller. Each LED is connected in series with a resistor, which limits the current to prevent damage to the LEDs.

During operation, the shift register receives serial data from the microcontroller. Upon receiving a clock pulse, the register shifts this data through, setting each LED's state accordingly. Then a latch signal is applied, which updates the output pins and changes the LEDs' states simultaneously. This design allows for real-time updates to the network flow visualization without perceptible lag to the user.



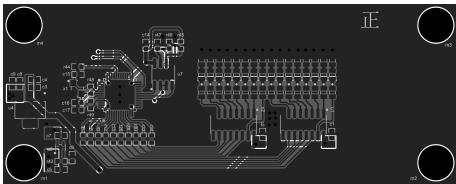


Figure 7: Circuit schematic and PCB layout for the links.

Pay special attention that as mentioned before, a Link PCB receives command from a port and raises the response signal *on the other port* such that both the link capacity and the destination node ID are passed back to the Arduino controller.

2.4 Power PCB (Formerly the "MUX" PCB)

We used to have a MUX PCB that (1) helps simplify the interface to Arduino and (2) supplies power, clock, and reset signals to all nodes and links. It includes

- six groups of MUX-to-node interfaces node0_*, node1_*, ..., node5_*,
- one group of MUX-to-Arduino interface arduino_*, and
- one **microcontroller** that drives the signals.

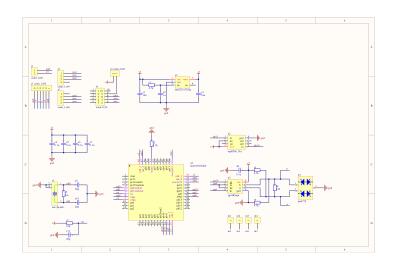
Unlike the node and link PCBs, the MUX does not have input (knob) or output (display) components. In fact, even an FSM is unnecessary for performing the "forwarding" function. Specifically, the microcontroller implements an encoder/decoder that

- decodes arduino_read to node*_read according to arduino_sel,
- decodes arduino_write to node*_write according to arduino_sel,
- decodes arduino_cmd to node*_cmd according to arduino_sel,
- decodes arduino_wdata to node*_wdata according to arduino_sel,
- encodes node*_resp to arduino_act with priority given to lower node IDs, and
- multiplexes node *_rdata to arduino_rdata according to arduino_act.

Due to the exceedingly large number of I/O ports, this part of design has been refactored to a dedicated power PCB that supplies 5V power, ground, and clock signals to all nodes and links. In a ready-built peer-to-peer communication network, we aim to design the protocol such that only one node needs to be connected to the Arduino controller. On the contrary, every PCB needs to be powered, so the 5V and GND signals will probably form the most extensive distributed network.

Power management on the board is handled by the MEC6211 voltage regulator, ensuring that the STM32 and other components receive a stable voltage, critical for maintaining reliable operation. Surrounding are various passive components like resistors and capacitors, which stabilize the signals and power supply. The capacitors closer to the power inputs, marked as C4 through C7, are likely for decoupling purposes, filtering out noise from the power supply to the microcontroller and other sensitive components.

The communication lines between the STM32 and other peripherals are safeguarded by the psm712 diodes, which protect against voltage spikes that could otherwise damage the microcontroller. There is also a crystal oscillator circuit, fundamental for providing a precise clock signal and ensuring accurate timing for all operations.



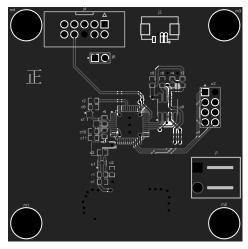


Figure 8: Circuit schematic and PCB layout for the power.

2.5 Arduino Controller

We incorporate the **Ford-Fulkerson algorithm** that starts with an initial flow of zero and repeatedly finds an augmenting path from the source to the sink within the residual graph using Breadth-First Search (BFS). The augmenting path is a path in the residual graph that has available capacity for increasing the flow. The algorithm increases the flow along an augmenting path until no further augmenting paths are available. The maximum flow is then the sum of the flows along all the paths from the source to the sink.

The emulator has a central Arduino controller that talks to each node (but *not* the links) to display the capacities and actual flow amounts.

The microcontroller is expected to

- read the node configurations and link capacities from the knobs,
- computes the maximal flow using an optimized Ford-Fulkerson algorithm, and
- updates the flow display on each node and link in real-time.

Still, the limited number of ports on Arduino inherently limits the scale of network – this set of protocol can support **up to 6 nodes and 3 links per node**.

2.6 Graphical User Interface

The graphical user interface (GUI) receives the flow solution from Arduino and visualizes the network flow data. *Note that all parameter configurations are done on the physical knobs, not in the GUI.* The design and development of the GUI are guided by user-centric principles to ensure intuitiveness, ease of use, and functionality. The GUI should implement the following key functions:

- **Real-time flow visualization.** The GUI should display the real-time flow of data packets within the network, preferably assisted by *animated* changes in the network diagram, correlating with the actual flow of data through the nodes and links.
- **Algorithm control and monitoring.** The user should be able to initiate, pause, or stop the flow computation algorithm and monitor its progress. The GUI should provide a console or log view to observe the real-time output from the algorithm, including any alerts or error messages.
- Error handling and feedback. Prompt and clear feedback should be given for any invalid actions or errors in configuration, e.g., when there are no *or multiple* feasible solutions, or when the conservation principle is violated. This includes the visualization of flow states that are not permissible due to the current network setup.
- **Responsiveness and scalability.** The GUI should be responsive to different screen sizes and resolutions, ensuring usability across various devices.

The GUI will be developed in a modular fashion, allowing for future enhancements and features to be added with minimal disruption to the existing system. By focusing on these core functions, the GUI will facilitate an effective and educational experience.

2.7 Outer Packaging

The entire toolbox will *reside on a vertical surface* for convenient display on whiteboards. We aim to make the outer packaging structure and overall appearance of the toolbox both aesthetically pleasing and functional. The following considerations guide the design of our product's exterior:

- **Acrylic casing.** The node and link PCBs will be encased in high-quality acrylic panels, allowing for the visibility of the internal components and LED indicators.
- **LED indicators.** The flow of data through the network will be represented by LED lights housed in clear, durable tubes that not only protect the electronics but also distribute light evenly, making the flow visually discernible from all angles.
- **Modularity and expandability.** The modular design will allow for the network to be expanded or reconfigured. This includes detachable nodes and links, which can be securely attached or removed without the need for specialized tools. *Note that the interface has a large number of signals, which may require a revision for over 6 nodes.*
- Environmentally conscious. The design process will incorporate environmentally friendly materials and practices, including recyclable plastics and efficient LED lighting, to minimize the ecological footprint of our product.

3 Reliability and Verifiability

3.1 Requirements and Verification

Component	Requirement	Verification
Knobs	The embedded ADC should map the position of the knob potentiometer to an 8-bit signed integer.	 Power on a node PCB. We don't power on the knob independently to allow data preprocessing by the microcontroller. Slowly turn the knob from the minimum position to the maximum position. Observe that the displayed flux values increase uniformly from -127 to 127.
"Node" PCBs	The node PCB should respond to a "read NODE" command within 1 clock cycle.	 Power on a node PCB. Simultaneously monitor its clock, read, and resp signals on an oscilloscope. Drive 11 ("NODE") on the cmd bus and assert read. Observe that resp is asserted within 1 clock cycle and rdata matches the segment display.
"Link" PCBs	The link PCB should respond to a "read" command within 1 clock cycle.	 Power on a link PCB. Simultaneously monitor its clock, read, and resp signals on an oscilloscope. Assert the read signal. Observe that resp is asserted within 1 clock cycle and rdata matches the segment display.

Table 3: Technical requirements and verification procedures (Part 1).

Component	Requirement	Verification
Arduino	The algorithm should respond to changes in the network setup within 500ms.	 Power on the system. Set the source and sink by deviating some node knobs from the "neutral" position. Ensure the displayed node flux values sum to zero. Enable all links except for leaving the last leap on a feasible path at zero capacity. Enable the "bottleneck" and observe that the flow is redistributed within 500ms.
GUI	The system should report an error when no feasible flow exists.	 Power on the system. Set all node and link knobs to the neutral position except for one single source and a matching sink. Turn on all links except for all links entering the sink. Observe that the LEDs display no flow while the GUI reports an unsolvable case.
GUI	The system should report an error when the flow is not conserved.	 Starting from the last experiment, slightly tune the sink flux to unmatch the source. Observe that the LEDs display no flow while the GUI reports a flow imbalance.
Packaging	The system should attach firmly to a magnetic whiteboard and be visible from a distance of 3 meters.	 Configure the network such that the solution uses over 90% capacity for all links. Observe that all LEDs and segment digits are clearly visible from 3 meters away.

Table 4: Technical requirements and verification procedures (Part 2).

3.2 Tolerance Analysis

- (Node and Link PCBs) Tolerance of Resistors and Capacitors
 - Impact: They affect the timing and signal shaping within the node's circuitry, possibly leading to misinterpretation of signals or timing mismatches.
 - Analysis: Consider how the RC time constants change due to variations in resistor and capacitor values, and how they could affect the signal levels and timing, especially for signals interfacing with the MUX and links.
 - Simulation: We may use RC response curves to illustrate how different RC time constants affect the rise and fall times of the signal waveforms.
- (Node and Link PCBs) Accuracy of Knob Potentiometers
 - Impact: It affects the precision with which node flux can be set, potentially leading to inaccurate flow visualization.
 - Analysis: Determine the range of actual values for a supposed set value and how this affects the node's status as a source, sink, or transfer station.
 - Simulation: We may display a range of actual flux values corresponding to a set position on the knob to highlight the variability due to tolerance.
- (Link PCBs) Variability of LED Display
 - Impact: Variability in LED brightness and color could lead to inconsistent flow visualization across different links.
 - Analysis: Consider the variation in LED brightness and color due to current and voltage tolerances and its impact on visual accuracy.
 - Simulation: We may use a comparison chart to show the expected brightness range of LEDs under different current and voltage conditions due to tolerances.
- (Intermodular Protocol) Voltage Levels and Noise Margins
 - Impact: Fluctuations in voltage levels can affect the logic levels interpreted by the microcontrollers and introduce errors in the protocol.
 - Analysis: Examine how variations in voltage levels (due to power supply tolerances or signal integrity issues) might impact the detection of high and low states in the communication protocol.
 - Simulation: We may show the acceptable voltage levels for logic 0 and logic 1 for the microcontrollers and how variations might lead to incorrect logic level interpretation.

4 Cost and Schedule

4.1 Cost Analysis

Estimated labor costs [1]: 4 people \times 10 hours/week \times 8 weeks \times \$40/hour = \$12,800

Component	Quantity	Cost
Arduino Uno	1	RMB 185
PCB	15	RMB 500
Knob	15	RMB 50
Segment Display	51	RMB 50
LED Strip	9	RMB 15
Total		RMB 800

Table 5: Cost breakdown of all circuit components.

Component	Description	Footprint	Quantity
cap	Non-Polar Capacitor	cap-chip-0603- 1608-pw0.30	17
conn_1x04		fpc-pn04-pp1.00- pl1.00-pw0.3-ws	1
conn_1x06		xh-smd-x-pn06- pp2.54	4
m3	Screw	m3+6	4
led		led-chip-0805-2012- y	16
res	Resistor	res-chip-0805-2012- pw0.40	32
res	Resistor	res-chip-0603-1608- pw0.30	17
74hc595m/tr		soic-pn16-pp1.27- pl0.85-pw0.4-bl09.9- bw3.9-bws06.0	2
me6211c33r5g		sot-353-sc70-pn5- pp0.65-pl0.36- pw0.24-bl2.00- bw1.25-bws2.10	1
ams1117-5.0	5V, 1A	sot-223-pn4-pp2.3- pl1.0-pw0.75_3.0- bl6.5-bw3.5-bws7.0	1
psm712		sot-023-pn3- pp0.95-pl0.40- pw0.4-bl2.9-bw1.3- bws2.4	1
stm32f103c6t6		lqfp-pn048-pp0.5- pl0.6-pw0.21-bl07- bw07-bws09	1
sp3485een	3.3V	soic-pn08-pp1.27- pl0.85-pw0.4-bl04.9- bw3.9-bws06.0	1
osc-4p-sch	4-Pin Crystal Oscillator	osc-smd-3225	1

Component	Description	Footprint	Quantity
cap	Non-Polar Capacitor	cap-chip-0603- 1608-pw0.30	11
conn-1x02		kf-2edgk-pn02- pp5.08-thd-wi	1
conn_1x04		fpc-pn04-pp1.00- pl1.00-pw0.3-ws	2
conn_1x06		xh-smd-x-pn06- pp2.54	1
conn-2x10		idc-thd-pp2.54-pn10	1
conn-1x02		hdr-pn1x02-pp2.54- m	1
m3	Screw	m3+6	4
res	Resistor	res-chip-0603-1608- pw0.30	7
me6211c33r5g		sot-353-sc70-pn5- pp0.65-pl0.36- pw0.24-bl2.00- bw1.25-bws2.10	1
esp8266_01s		esp8266_01s_dip	1
stm32f103c6t6		lqfp-pn048-pp0.5- pl0.6-pw0.21-bl07- bw07-bws09	1
psm712		sot-023-pn3- pp0.95-pl0.40- pw0.4-bl2.9-bw1.3- bws2.4	1
sp3485een	3.3V	soic-pn08-pp1.27- pl0.85-pw0.4-bl04.9- bw3.9-bws06.0	1
osc-4p-sch	4-Pin Crystal Oscillator	osc-smd-3225	1

Figure 9: List of components for Node/Link (left) and Power (right) PCBs.

4.2 Schedule and Work Distribution

Week	Ziyuan, Bolin	Jiahao, Yiyang
4/1/24	Confirm design ver. 1	Order standalone components (Arduino, LEDs)
4/8/24	Research P2P protocol	Design PCB layout (knobs, segment display IC)
4/15/24	Confirm design ver. 2	Debug PCB layout, order PCBs
4/22/24	Program P2P algorithms	Route PCBs and microprocessors
4/29/24	Program flow algorithms	Verify PCBs and microprocessors
5/6/24	Debug algorithms	Implement outer packaging
5/13/24	Prepare final demo & report	Prepare final demo & report

Table 6: Work distribution among team members by week.

5 Ethics and Safety

5.1 Ethical Concerns

To avoid ethical breaches in the development and deployment of our toolbox, we commit to adhering closely to the principles outlined in both the IEEE Code of Ethics [2] and the ACM Code of Ethics [3]. Key considerations include but are not limited to

- Respecting *intellectual honesty* (ACM, Clause 1.5), acknowledging contributions accurately, adopt secure coding practices, and avoiding plagiarism in development.
- Committing to *inclusivity and accessibility* (ACM, Clause 1.4). For example, both the model and the GUI should be designed to be usable by a broad spectrum of individuals and accommodate users with diverse technical backgrounds.
- Supporting *sustainable development* (ACM, Clause 3.4; IEEE, Clause 1). This includes choosing recyclable and sustainable materials for hardware components and designing the embedded electrical system for energy efficiency.
- Mitigating the *risk of overreliance* by positioning our tool as a supplementary, instead of replacement, of traditional educational resources, in compliance with the IEEE's commitment to continuous learning (IEEE, Clause 6).

By fostering an environment of transparency, responsibility, and respect for user rights, we aim to not only comply with professional ethical standards but also contribute positively to the educational and technological communities.

5.2 Safety Concerns

This project involves the use of diodes, microcontrollers, and light bulbs to simulate the network information transmission flow. Recognizing the associated electrical, fire, mechanical, chemical, and operational hazards both in the development and deployment stages, we will abide by the IEEE National Electrical Safety Code [4] through

- Implementing comprehensive safety measures including protection against *electric* shocks (e.g., insulated tools) and *fire* precautions (e.g., circuit breakers, fuses) to prevent overheating and short circuits.
- Securely mounting all PCB board components to ensure *mechanical* robustness.
- Using protective gears during assembly involving batteries and soldering operations, and safely disposing hazardous *chemical* waste.
- Ensuring the safety of users (ACM, Clause 2.9; IEEE, Clause 1) by rigorously testing the system to prevent any *operational* hazards. For instance, the number of small parts in the physical model should be minimized to prevent choking hazards.
- Training in safe handling practices and emergency procedures.

References

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- [4] "2023 National Electrical Safety Code® (NESC®)," 2023 National Electrical Safety Code(R) (NESC(R)), pp. 1–365, 2022. DOI: 10.1109/IEEESTD.2022.9825487.