## **1D LiDAR TOF Rangefinder**

ECE 445: Senior Design Chee Loh, Ping-Wen Wang, Xingliang Wu

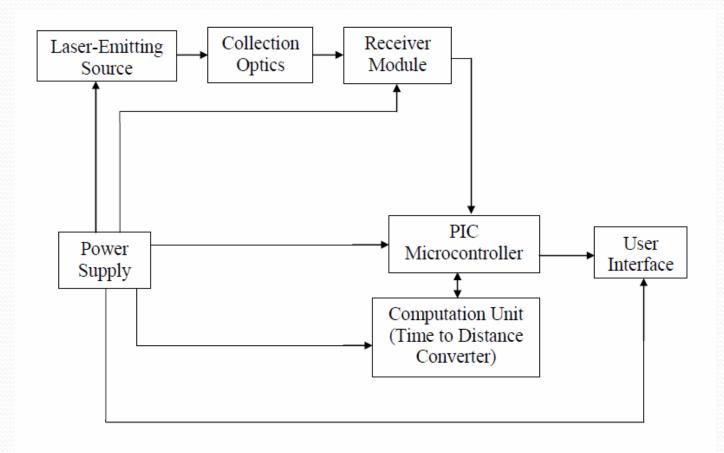
Team 28

April 27, 2012

## Introduction

- Objective:
  - Create a system that can measure the distance and speed of an object
- Applications
  - Object Detection on Cars
  - Speed Detection
  - Terrain Mapping

## System Overview



## Original Design

- Single, Avalanche Photodiode Receiver
  - Costly
  - Requires high reverse bias voltage
  - Requires temperature control circuitry

#### Transimpedance Amplifier

• Amplifies both signal and unwanted noise

#### Bare Laser Diode

- Does not provide enough reception light
- Cannot be mounted easily

## Final Design

- Dual, Monolithic Photodiode Receiver
  - Inexpensive
  - Has built in transimpedance amplifier that can be adjusted

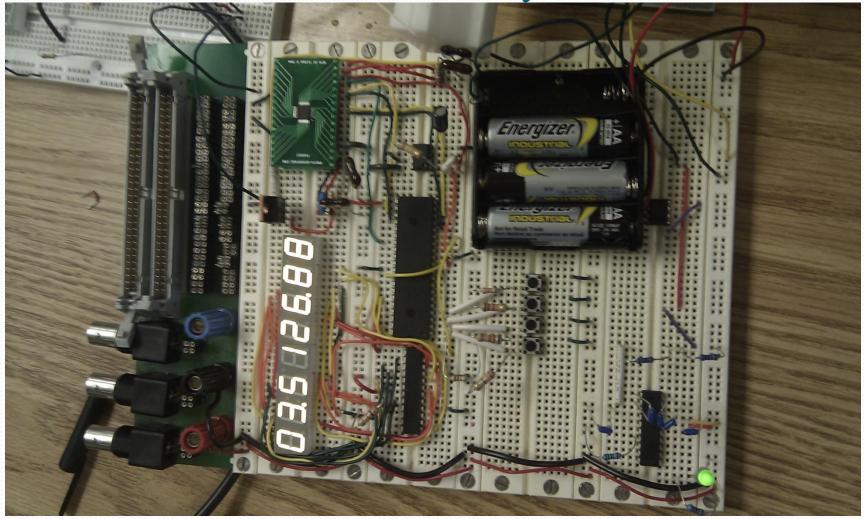
#### Differential Amplifier

• Subtract out environmental light from signal

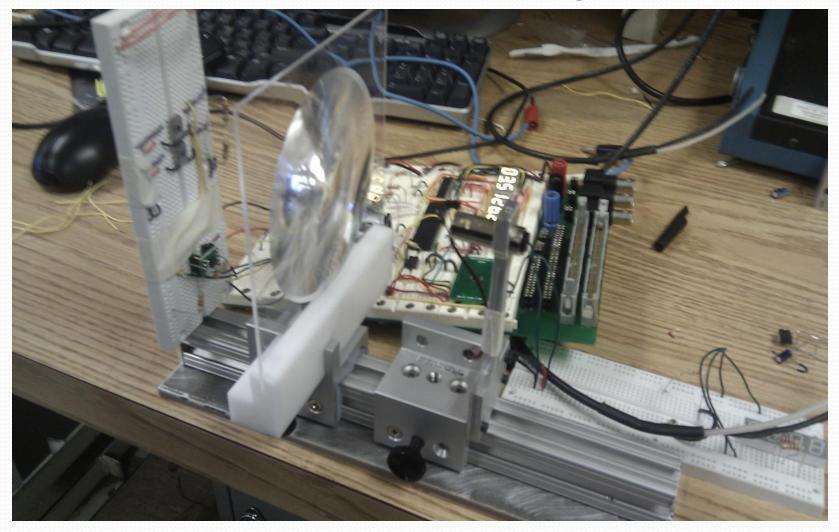
#### Collimated Laser Diode Module

- Provides focused, current limited laser signal
- Large module can be mounted more easily

#### Main Board Layout



#### Transmission/Receiving Unit

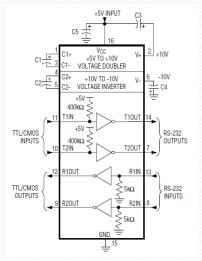


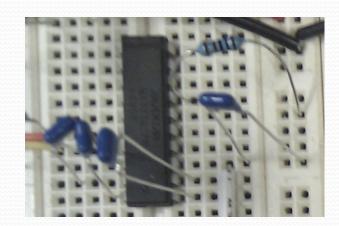
#### System Overview

- Hardware Components
  - Power Supply, Laser Driver, Transmission/Receiving Unit, Computation and Control Unit(PIC), User Interface, TDC Chip
- Software Components
  - PIC Control and Communication

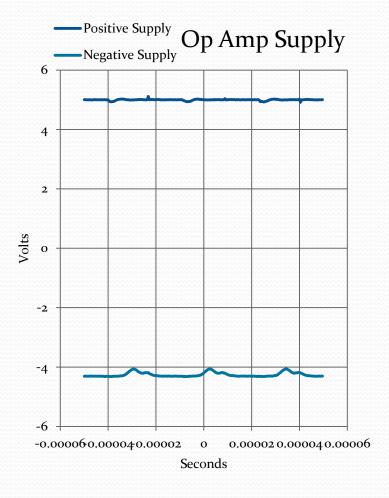
# Power Supply

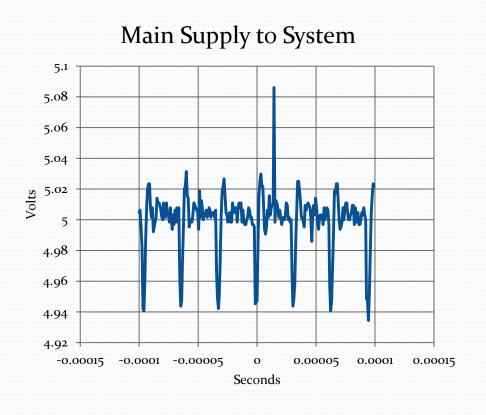
- Provides 4.5 V to the system through AAA batteries
- Batteries used not only for portability but for cleaner power source than typical wall outlet
- Includes DC-DC converter(MAX232) for  $\pm$ 9 V which are used to supply operational amplifiers





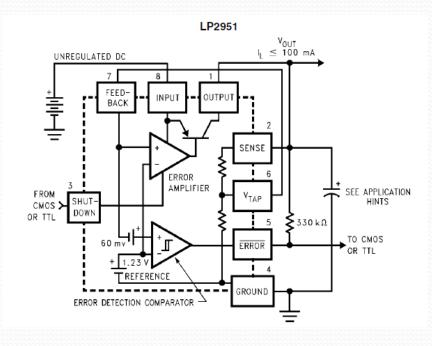
### Supply Testing

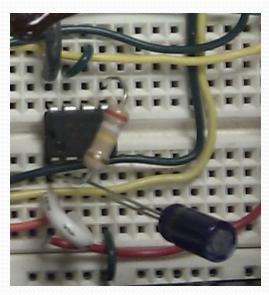




## Power Supply

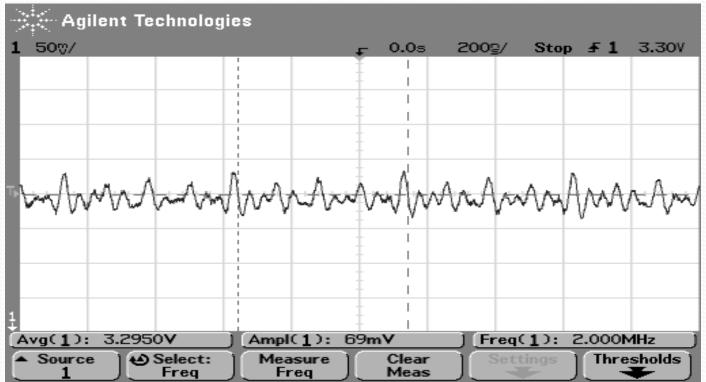
• 3.3 V voltage regulator is also necessary to supply the TDC chip safely





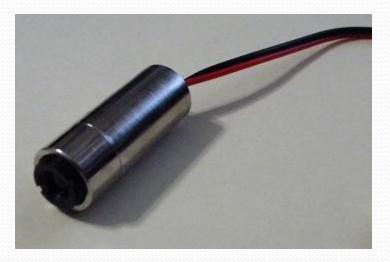
### Voltage Regulator Verification

- Average Voltage Level: 3.295 V
- Ripple: 69 mV
- Frequency: 2 MHz



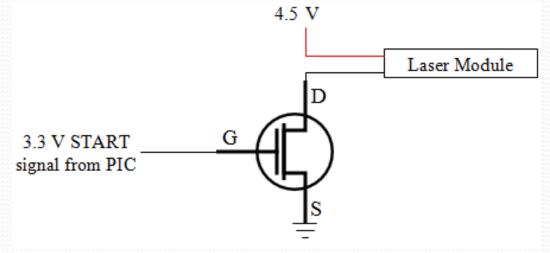
## Laser Driver

- A 650 nm, 5 mW laser module is used to send measurement signals
- The module houses an internal current limiting circuit to protect the laser diode when driven



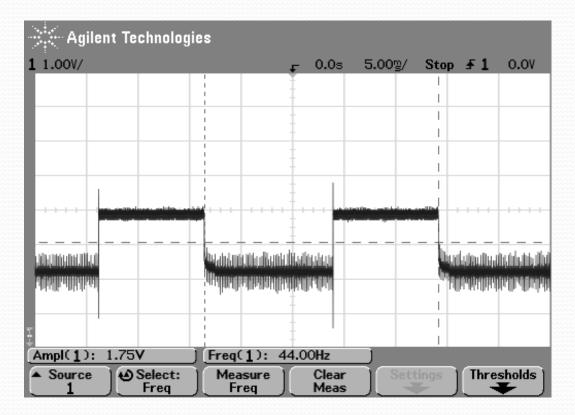
## Laser Driver

 In order to supply the 4.5 V needed to source the module, the PIC's start signal is sent to a simple NMOS(MTP10N10EL) switch that is connected to 4.5 V dc



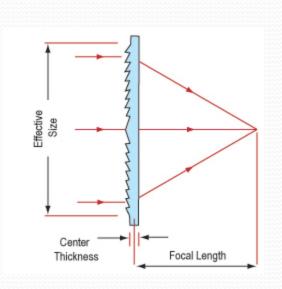
#### Laser Pulse Verification

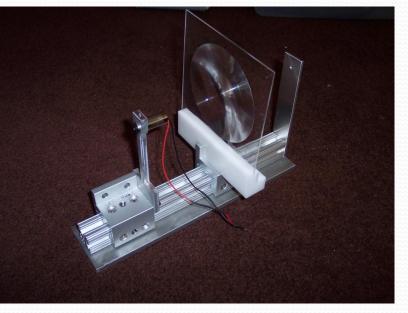
- Total Measuring Time of  $\approx 2.284$  ms
- Results in Laser Frequency  $\approx$  4.875 Hz



## Signal Transmission/Reception

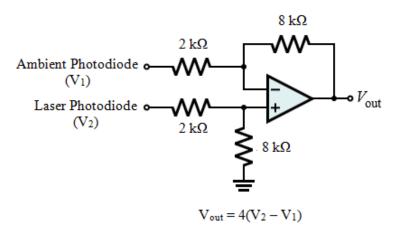
- Original proposal: use simple laser diode
- However, the need for a collimated laser beam called for a laser module
- Fresnel lens implemented to collect return signal

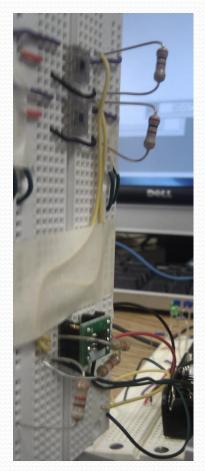




### Signal Transmission/Reception

- Photodiode Receiver
  - Switched from APD to regular photodiode in order to eliminate need for high reverse bias
- Differential amplifier implemented to take voltage difference from reception photodiode and ambient light photodiode





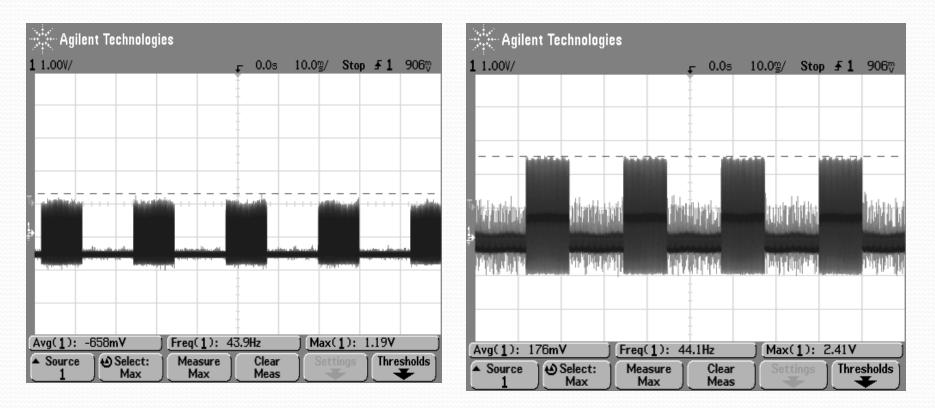
### Receiver Response

Maximum Distances for Objects of Varying Reflectivity

• Presence of noise is due to divergence of received signal across both photodiodes

Reflective Metal: 5.5 m

Cardboard : 1.3 m

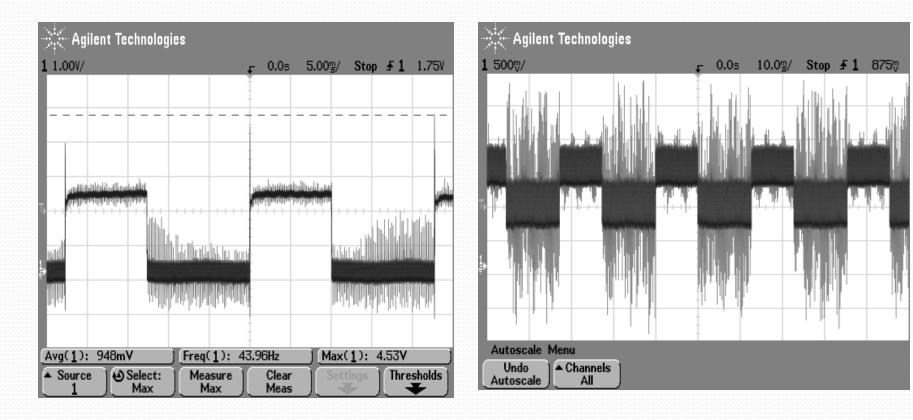


### Receiver Response

#### Maximum Distances for Objects of Varying Reflectivity

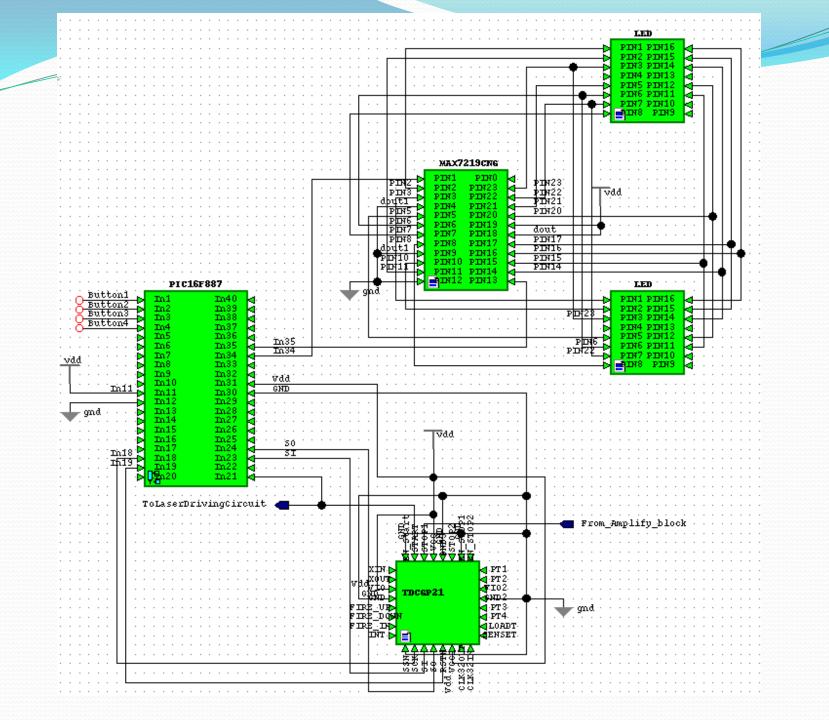
Plastic Bottle: 0.7 m

Human Hand : 0.87 m



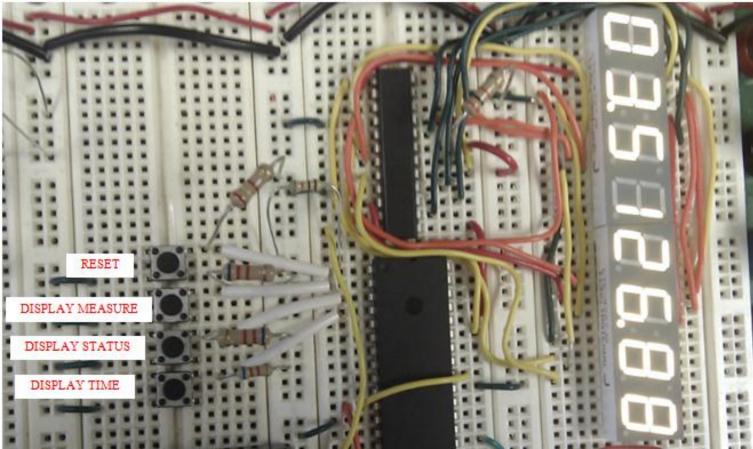
# **Control and Display**

- PIC16F887 provides the main control of our system
- PIC communicates with TDC chip when reading measurements as well as displays results on 7-segment display
- PIC also sends the start signal to the laser module to begin pulses
- A user interface provides: system reset and individual measurements



## **Control and Display**

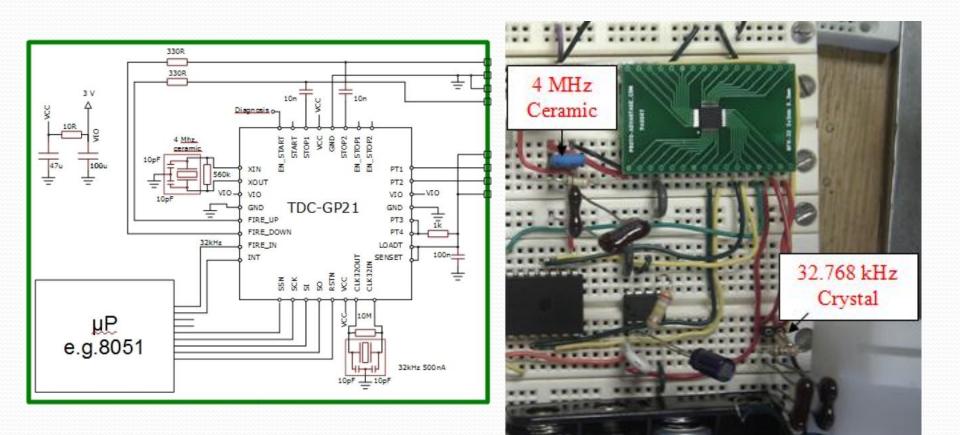
User Interface



## Time-of-Flight Measurement

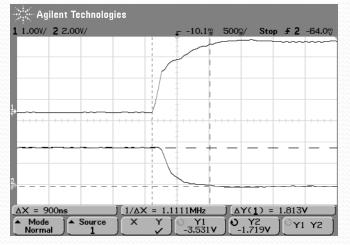
- The TDC chip represents the most critical computation in our design
- Uses an internal capacitor in order to measure the time of flight of the laser pulse
  - Stop signal triggers a measurement of the voltage on the capacitor, leading to a time measurement
- Very accurate external oscillators(32.768 kHz and 4 MHz) are required for clocking and proper initialization

## TDC Layout

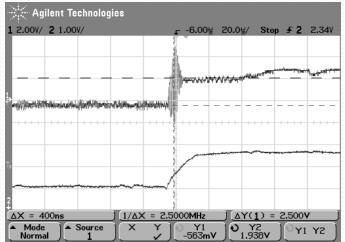


## Measurement Results

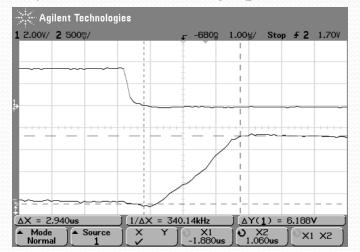
#### Delay from NMOS Switch



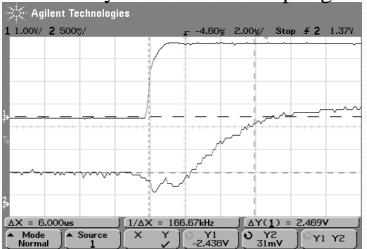
#### Delay from Differential Amplifier



#### Delay from Laser through photodiode



#### Total Delay from Start to Stop Signal



## Measurement Results

Distance	Test 1	Test 2	Test 3	Test 4	Test 5	Test 6	Test 7	Test 8	Test 9	Test 10	Test 11	Test 12	1200 Point Average
1	3.02	2.85	1.35	3.97	5.25	1.29	2.94	3.13	2.07	1.02	1.1	1.43	2.942
2	2.21	0.78	0.82	1.44	1.48	2.04	0.85	2.74	1.68	0.78	1.59	1.61	1.802
3	1.35	1.79	1.37	1.17	3.7	0.2	1.75	2.06	3.61	3.73	1.17	1.73	2.363

• Clearly, inconsistencies in measurements lead to inaccurate results that need to be improved...

### Successes

- Successful communication with TDC
- Successful transmission and reception of laser signal
- Successful calculation algorithms, user interface, and display

## Challenges

- Initial communication with TDC chip
- Maintaining sensitivity as well as responsiveness on photodiodes
- Slow component response times lead to inaccurate and inconsistent results

## **Suggestions for Future Work**

- Improve response times on remaining components
- Upgrade to TDC-GPX for improved resolution
- Upgrade to APD for improved distance and response time
- Implement circuitry on PCB in order to isolate components and minimize parasitic capacitances, further minimizing inconsistencies

# **Special Thanks**

- Generous Funding
  - Professor Carney
- Machine Shop
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- Parts Shop
  - Skot Wiedmann
  - Mark Smart
  - Wally Smith
- TA and Lab Assistance
  - Mustafa Mir
  - Alex Suchko

## **Questions?**

### Thank You!

## Works Cited

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- 2. http://www.ti.com/lit/ds/symlink/lp2950-n.pdf
- 3. http://www.aixiz.com/store/images/1230.jpg
- 4. http://www.edmundoptics.com/products/displayproduct. cfm?productid=2040
- 5. http://www.acam.de/uploads/media/DB\_GP21\_en\_04.pd f