

Homework 4 on
Oliver Gross' Lecture on Battery Hazards and Safety

Date due: Friday, February 24, 2023

1. Consider an *EV* battery pack made up of 108 prismatic can *Li-ion* cells connected in series. Each cell has the characteristics given in the table below. **Determine** both the cell and pack power, given that the fully charged pack is short circuited with a resistance equal to the pack resistance, *i.e.*, assume that the voltage is halved.

feature	value and unit
rated discharge capacity	140 <i>Ah</i>
maximum voltage at full charge	4.2 <i>V</i>
nominal discharge voltage	3.7 <i>V</i>
nominal discharge resistance	0.5 <i>mohm</i>
cell mass	2.11 <i>kg</i>
cell dimensions (<i>t</i> x <i>w</i> x <i>h</i>)	31 <i>mm</i> x 230 <i>mm</i> x 91 <i>mm</i>
cell specific heat capacity	1 <i>kJ/kg*K</i>

2. **Evaluate** the discharge current for the pack under the assumption that there is a 10-s discharge. **Determine** the equivalent *C-rate*.
3. **Calculate** the heating power generated by that cell, under the assumption above.

4. **Compute** the amount of heat energy generated in one cell in 10s under the assumption of a constant current during that time period.
5. **Estimate** the temperature rise that occurs in the cell under adiabatic conditions
6. Consider a discharge with an initial temperature of 35 °C, which was calculated based on the pulse temperature at the end of the discharge. **Identify** the likely cause of the cell failure.
7. **Repeat** for the case the cell is short circuited to 0.9 V. **Compute** the heat generation and expected temperature rise of the cell. **Identify** the cause of the cell failure.
8. We are told that a 140-Ah cell combusts. **Determine** the maximum additional amount of energy expected to be released from the anode alone.
9. Assume the cell skin reaches a maximum temperature of 600 °C. The two major cell faces (91mm x 230mm) are protected with a 2 mm thick piece of aerogel. **Calculate** the temperature at the end of 10 s seen by these two adjacent cells.
10. Assume the pack had been engineered to use a 600-A-rated thermal fuse. Use the plots below to **determine** whether the fuse would have activated within the 10 s, 2.1-V short circuit event and, if so, at what time. An additional bonus question is to **determine** the pack safe discharge power limit, given the 600-A fuse, so that the fuse would not activate over the life of the pack.