

Exponential Distribution and the Reliability Function

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Probability with Engineering Applications
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The Reliability Function

- Let the random variable X be the lifetime or the time to failure of a component. The probability that the component survives until some time t is called the **reliability** $R(t)$ of the component.
- $R(t) = P(X > t) = 1 - F(t)$
where F is the distribution function of the component lifetime, X .
- The component is assumed to be working properly at time $t = 0$ and no component can work forever without failure.
i.e. $R(0) = 1$ $\lim_{t \rightarrow \infty} R(t) = 0$
- $R(t)$ is a monotone non-increasing function of t .
- For t less than zero, reliability has no meaning, but: we let $R(t) = 1$ for $t < 0$. $F(t)$ will often be called the **unreliability**.

The Reliability Function (cont.)

- Consider a fixed number of identical components, N_0 , under test.
- After time t , $N_f(t)$ components have failed and $N_s(t)$ components have survived.
- $N_f(t) + N_s(t) = 0$.
- The estimated probability of survival:

$$\hat{P}(\text{survival}) = \frac{N_s(t)}{N_0}$$

The Reliability Function (cont.)

- In the limit as $N_0 \rightarrow \infty$, we expect \hat{P} (survival) to approach $R(t)$. As the test progresses, $N_s(t)$ gets smaller and $R(t)$ decreases:

$$\begin{aligned} R(t) &\approx \frac{N_s(t)}{N_0} \\ &= \frac{N_0 - N_f(t)}{N_0} \\ &= 1 - \frac{N_f(t)}{N_0} \end{aligned}$$

The Reliability Function (cont.)

- (N_0 is constant, while the number of failed components N_f increases with time.)
- Taking derivatives:
$$R'(t) \approx -\frac{1}{N_0} N_f'(t)$$
- $N_f'(t)$ is the rate at which components fail.
- As $N_0 \rightarrow \infty$, the right hand side may be interpreted as the negative of the failure density function, $F_x(t)$:
$$R'(t) = -f_x(t)$$
- Note: $f(t)\Delta t$ is the (unconditional) probability that a component will fail in the interval $(t, t + \Delta t]$.

Instantaneous Failure Rate

- If we know for certain that the component was functioning up to time t , the (conditional) probability of its failure in the interval will (in general) be different from $f(t)\Delta t$.
- This leads to the notion of “instantaneous failure rate”. Notice that the conditional probability that the component does not survive for an (additional) interval of duration x given that it has survived until time t can be written as:

$$G_t(x) = \frac{P(t < X < t + x)}{P(X > t)} = \frac{F(t+x) - F(t)}{R(t)}$$

Instantaneous Failure Rate (cont.)

- Definition: The instantaneous failure rate $h(t)$ at time t is defined to be:

$$h(t) = \lim_{x \rightarrow 0} \frac{1}{x} \frac{F(t+x) - F(t)}{R(t)} = \lim_{x \rightarrow 0} \frac{R(t) - R(t+x)}{xR(t)}$$

so that
$$h(t) = \frac{f(t)}{R(t)}$$

- $h(t)\Delta t$ represents the conditional probability that a component surviving to age t will fail in the interval $(t, t + \Delta t]$.
- The exponential distribution is characterized by a constant instantaneous failure rate:

$$h(t) = \frac{f(t)}{R(t)} = \frac{\lambda e^{-\lambda t}}{e^{-\lambda t}} = \lambda$$

Instantaneous Failure Rate (cont.)

- Integrating both sides of the equation:

$$\begin{aligned} \int_0^t h(x) dx &= \int_0^t \frac{f(x)}{R(x)} dx \\ &= \int_0^t -\frac{R'(x)}{R(x)} dx \\ &= -\int_{R(0)}^{R(t)} \frac{dR}{R} \end{aligned}$$

or
$$-\ln R(t) = \int_0^t h(x) dx$$

(Using the boundary condition, $R(0) = 1$) Hence:

$$R(t) = \exp \left[-\int_0^t h(x) dx \right]$$

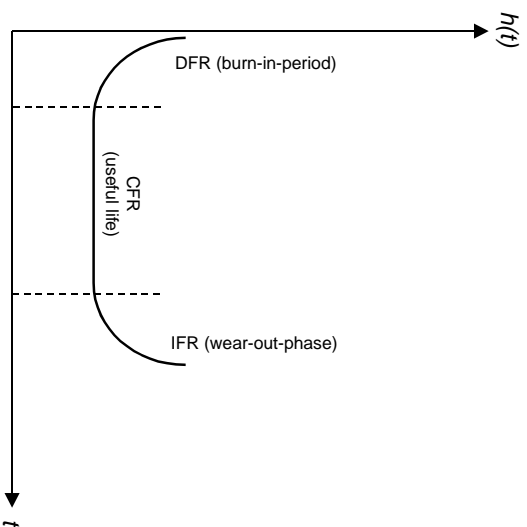
Cumulative Hazard

- The cumulative failure rate, $H(t) = \int_0^t h(x)dx$, is referred to as the **cumulative hazard**.
- $R(t) = \exp\left[-\int_0^t h(x)dx\right]$ gives a useful theoretical representation of reliability as a function of the failure rate.
- An alternate representation gives the reliability in terms of cumulative hazard: $R(t) = e^{-H(t)}$.
- If the lifetime is exponentially distributed, then $H(t) = \lambda t$ and we obtain the exponential reliability function.

$f(t)$ and $h(t)$

- $f(t)\Delta t$ is the unconditional probability that the component will fail in the interval $(t, t + \Delta t]$.
- $h(t)\Delta t$ is the conditional probability that the component will fail in the same time interval, given that it has survived until time t .
- $h(t)$ is always greater than or equal to $f(t)$, because $R(t) \leq 1$.
- $f(t)$ is a probability density. $h(t)$ is not.
- $[h(t)]$ is the failure rate.
- $[f(t)]$ is the failure density.
- To further see the difference, we need the notion of conditional probability density.

Failure Rate as a Function of Time



Treatment of Failure Data

- Part failure data generally obtained from two sources: the failure times of various items in a population placed on a life test, or repair reports listing operating hours of replaced parts in equipment already in field use.
- Compute and plot either the failure density function or the instantaneous failure rate as a function of time.
- The data: a sequence of times to failure, but the failure density function and the hazard introduced as continuous variables.
- Compute a piecewise-continuous failure density function and hazard rate from the data.
- This is, a specific approach to the very general engineering problem of how to model a problem from certain qualitative knowledge about the system supported by quantitative data.

Treatment of Failure Data (cont.)

- Define piecewise-continuous failure density and hazard-rate in terms of the data.
- Assume that our data describe a set of N items placed in operation at time $t=0$. As time progresses, items fail, and at any time t the number of survivors is $n(t)$.
- The empirical probability density function defined of over the time interval $t_i < t \leq t_i + \Delta t_i$ is given by the ratio of the number of failures occurring in the interval to the size of the original population, divided by the length of the time interval:

$$f_d(t) = \frac{[n(t_i) - n(t_i + \Delta t_i)] / N}{\Delta t_i} \quad \text{for } t_i < t \leq t_i + \Delta t_i$$

Treatment of Failure Data (cont.)

- The data hazard (inst.failure rate) over the interval $t_i < t \leq t_i + \Delta t_i$ is the ratio of the number of failures occurring in the time interval to the *number of survivors at the beginning of the time interval*, divided by the length of the time interval:

$$z_d(t) = \frac{[n(t_i) - n(t_i + \Delta t_i)] / n(t_i)}{\Delta t_i} \quad \text{for } t_i < t \leq t_i + \Delta t_i$$

- Observation: The failure density function $f_d(t)$ is a measure of the *overall speed* at which failures are occurring, whereas the hazard rate $z_d(t)$ is a measure of the *instantaneous speed* of failure.
- Note: Both $f_d(t)$ and $z_d(t)$ have the dimensions of inverse time (generally the time unit is hours).
- The choice of t_i and Δt_i in the above equations is unspecified and is best discussed in terms of the examples that follow.

Properties of Density and Distribution Functions

No.	Distribution Function	Density Function
1.	$F(x)$ for $x_1 < x \leq x_2$ Distribution function defined over range $x_1 < x \leq x_2$	$f(x)$ for $x_1 < x \leq x_2$ Distribution function defined over range $x_1 < x \leq x_2$
2.	$P(a < x \leq b) = F(b) - F(a)$ Probability that x lies between a and b	$P(a < x \leq b) = \int_a^b f(x) dx$ Probability that x lies between a and b
3.	$F(x)$ cannot decrease as x increases	$f(x) \geq 0$ $f(x)$ is never negative
4.	$F(x_1) = 0$ and $F(x_2) = 1$ Probability ranges from 0 to 1	$\int_{x_1}^{x_2} f(x) dx = 1$ Probability of the sample space is unity

Constraints on $f(t)$ and $z(t)$

No.	Density Function	Hazard Rate
1.	$f(t)$ for $0 < t \leq \infty$ Density function is defined for all positive time	$z(x)$ for $0 < t \leq \infty$ Hazard rate is defined for all positive time
2.	$f(t) \geq 0$ $f(t)$ is never negative	$z(t) \geq 0$ $z(t)$ is never negative
3.	$\int_0^{\infty} f(t) dt = 1$ Probability of sample space is unity	$\int_0^{\infty} z(t) dt = \infty$ Equivalent to condition on $f(t)$